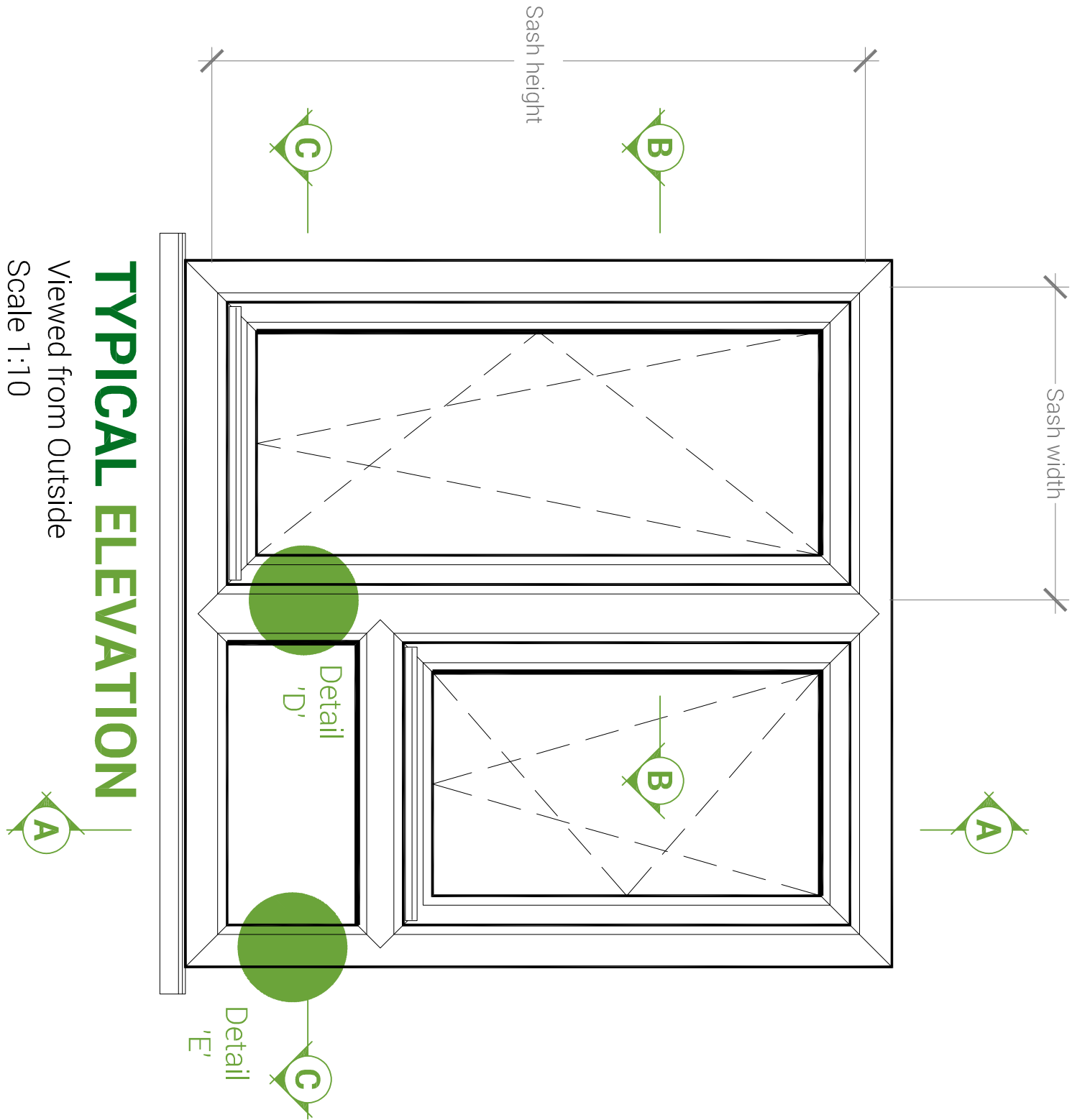




TYPICAL ELEVATION
Viewed from Outside
Scale 1:10

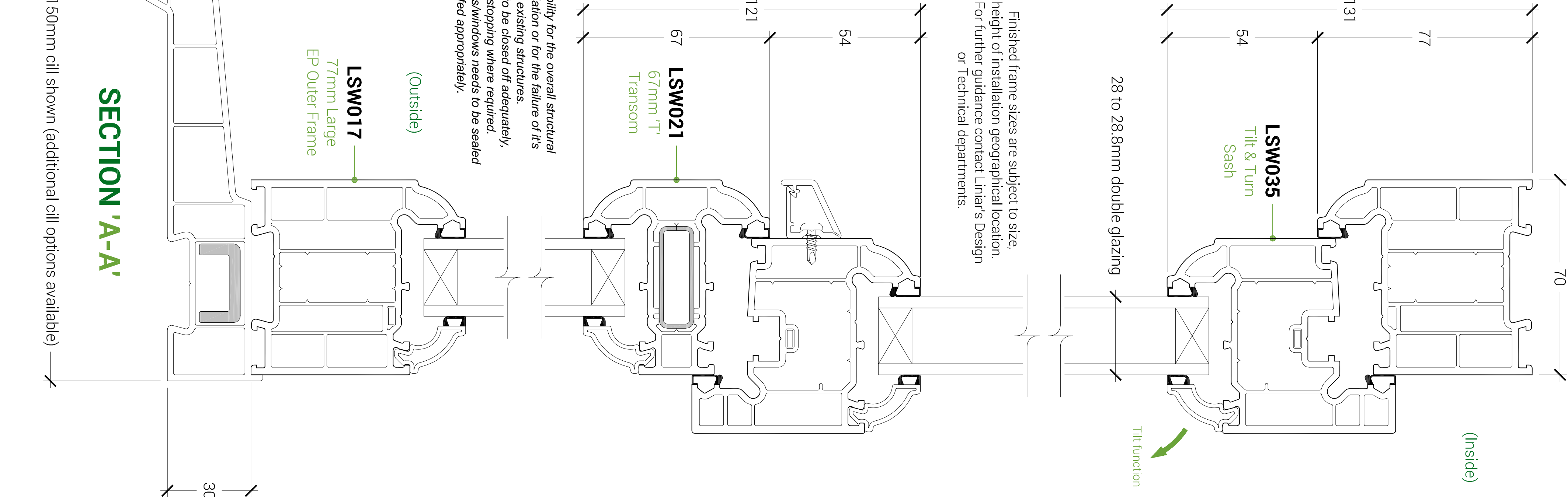
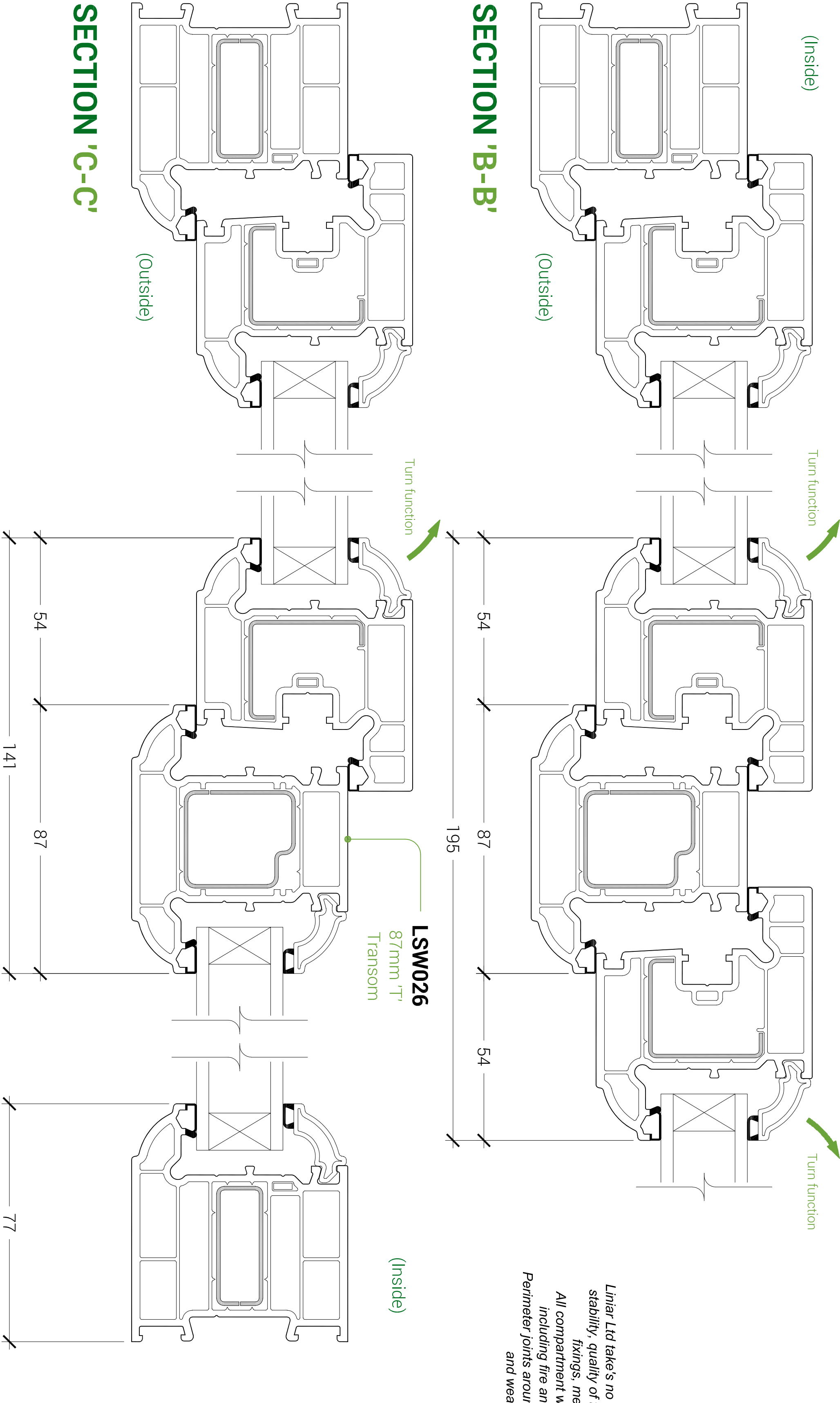
INTERNALLY GLAZED SCULPTURED TILT & TURN WINDOWS WITH ENERGY PLUS FRAMES

The maximum sizes stated below (mm) are based on 28mm 4-20-4 standard double glazed units within frames manufactured to the reinforcement guidelines.

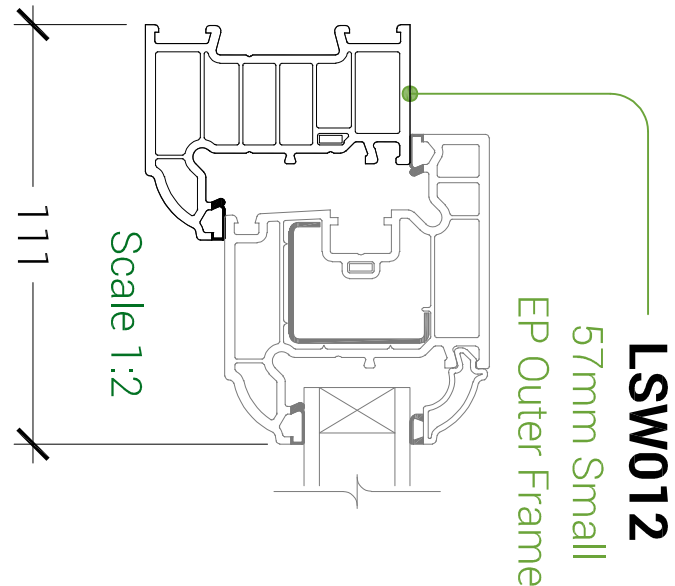
MAXIMUM SIZES FOR :

Tilt & turn vent size - (sash size): 1402 w x 1402 h, **max sash weight = 39.3kg**

KITEMARK KM522039									
In respect of: BS EN 12608 / PAS24 PVCU Profile - Enhanced Security Windows System Supplier									
Maximum Sash Characteristics									
Tilt & Turn opening sash	1402	1402	-	-	4	9A	AE	2400	
Maximum Frame Characteristics									
Fixed frame	3000	3000	6,00	-	4	5A	2	800	
Maximum Transom/Mullion characteristics									
Unreinforced members	1800	1800	3.24	1000	4	7A	2	800	
Aluminium Reinforced members with LAR021	2700	2700	3.51	1300	4	8A	2	800	
Steel Reinforced members with LSR021	1800	1800	2.88	1600	4	E1050	2	800	
Steel Reinforced members with LSR021	2700	2700	4.86	1800	4	7A	2	800	

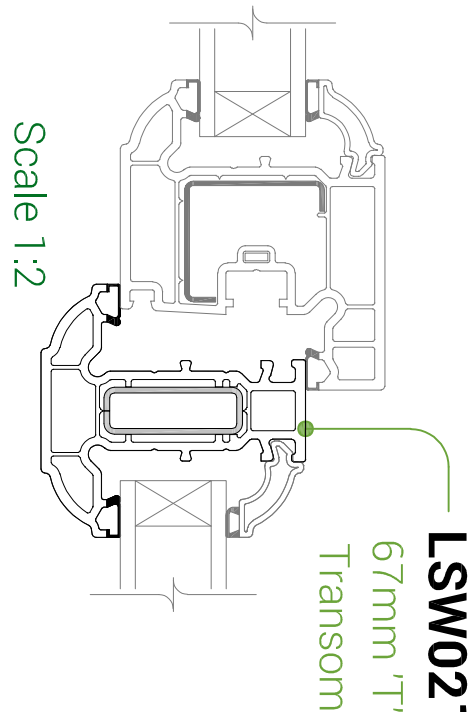


ALTERNATIVE FRAME OPTION 57MM SMALL OUTER FRAME



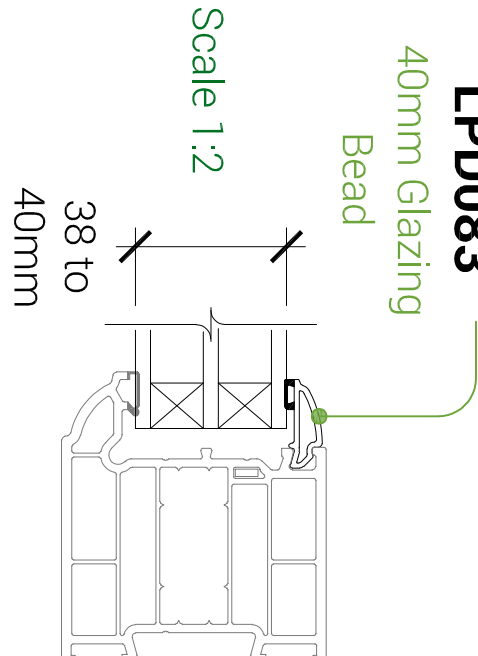
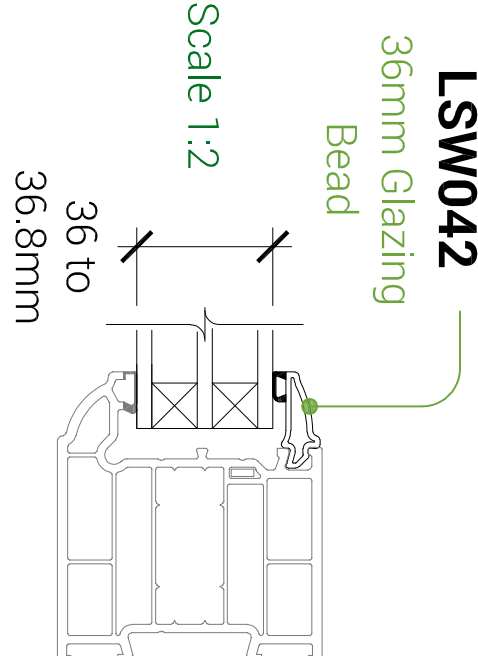
DETAIL 'C'

ALTERNATIVE TRANSOM OPTION 67MM TRANSOMS



DETAIL 'D'

ALTERNATIVE BEAD OPTIONS TRIPLE GLAZING



DETAIL 'E'

ADDITIONAL ENHANCEMENTS

